

Introduction

► Feature

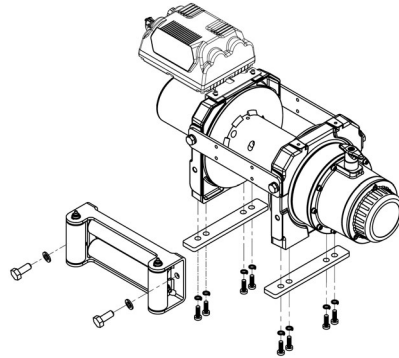
- Line pull: 6,804 kg / 15,000 lb single line (EN 14492-1 rating)
- Brake: Automatic, full load cone brake
- Clutch: Turn the T-handle for rapid wire rope payout
- Control: Handheld pendant switch powers the winch
- Recommended * 14 mm x 22 m, 1,960 N/mm² grade with a minimum breaking strength of 137 KN required for EN 14492-1 rating

Installation

Before using the winch, make sure all electrical components have no corrosion or damaged; the environment should be clear and dry.

► Mounting

- Winch shall be mounted on a flat and hard surface.
- Winch should be mounted as closed to center and as horizontal as possible to the direction of the line pull.
- Wire rope shall be wound in an under-wound orientation only.
- Eight (8) M12 X 1.75 pitch 8.8 grade w/76 N-m torque setting (maximum) high tensile steel bolts must be used in order to sustain the loads imposed on the winch mounting.
- Two (2) M12 x 1.75 pitch 8.8 grade w/76 N-m torque setting (maximum) high tensile steel bolts must be used for fastening the roller fairlead into the mounting channel.
- It is always preferred to use both tie bars in the final installed configuration.



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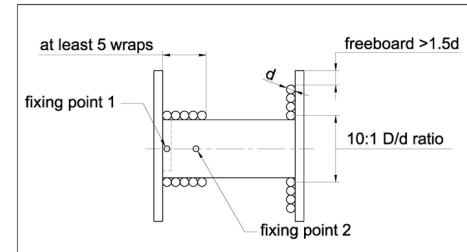
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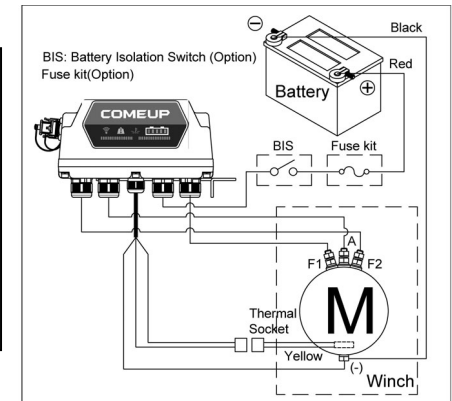
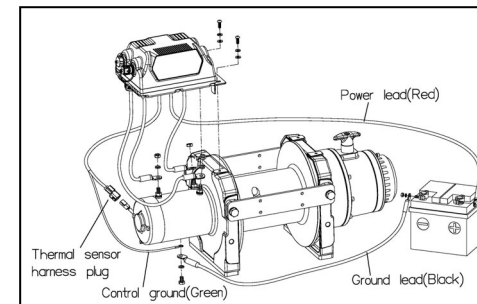
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- * Rope drives with steel wire rope shall be dimensioned
 - * At least 2:1 wire rope working coefficient for the first rope layer.
 - * At least 10:1 D/d ratio to the centre of the rope
 - * Drum freeboard shall be at least 1.5 x rope diameter.
3. The wire rope must be painted red for 1.6 m on both ends and at least five (5) wraps of wire rope remained around the drum to comply with EN ratings;
 - * At least two rope windings on the drum.
 - * Rope attachment to withstand 2.5 x the remaining static force.
 4. Fit an emergency stop switch to comply with emergency stop function.
 5. Fit a hook with a safety latch to comply with a safety hook.



► Wiring Diagram

- Connect thermal sensor harness plug, control ground, and cable A/F1/F2 to the motor.
- Attach the ground lead firmly to the negative (-) battery terminal and power lead to the positive (+) battery terminal. The voltage drop for the winch motor must not exceed 10% of the nominal voltage of 24V DC.
- The over-load protector built in the control box shall be manually reset after reducing the load.
- Always cover the socket with waterproof cap when not in use to prevent ingress of water or foreign objects.
- Installing ICB control box, it is necessary to install a fuse or battery isolation switch as additional protection.



Warning

- The winch is not intended to be used in any manner for the movement or lifting of personnel.
- The rated line pull shown is based on the first layer of rope on the drum for the winch only, consult the wire rope manufacturer for wire rope rating.
- The rope winding on the drum shall remain 5 wraps from the drum.

Parts List

Item No.	Description	Part No.	Qty
1	Motor 24V	883448	1
2	Tie bar kit	883449	2
3	Motor support rack kit	883450	1
4	Motor coupling	880047	1
5	Drum bushing	880048	2
6	Drum kit	883451	1
7	Gearbox support rack	883452	1
8	Grounding lead	880009	1
9	1 st shaft	880053	1
10	3 rd ring gear kit	882436	1
11	3 rd stage carrier kit	881944	1
12	2 nd stage carrier kit	881943	1
13	1 st stage carrier kit	880107	1
14	C ring	880058	1
15	1 st & 2 nd ring gear	880059	1
16	1 st pinion kit	880060	1
17	Clutch kit	880061	1
18	Gear box kit	882437	1
19	Brake base	882438	1
20	Cone brake disc kit	880021	1
21	Brake cover kit	882423	1
22	Roller fairlead	882481	1
23	Mounting hardware	883453	1
24	Remote control	883509	1
25	Control box 24V	883521	1
26	Brake clutch base	881434	1

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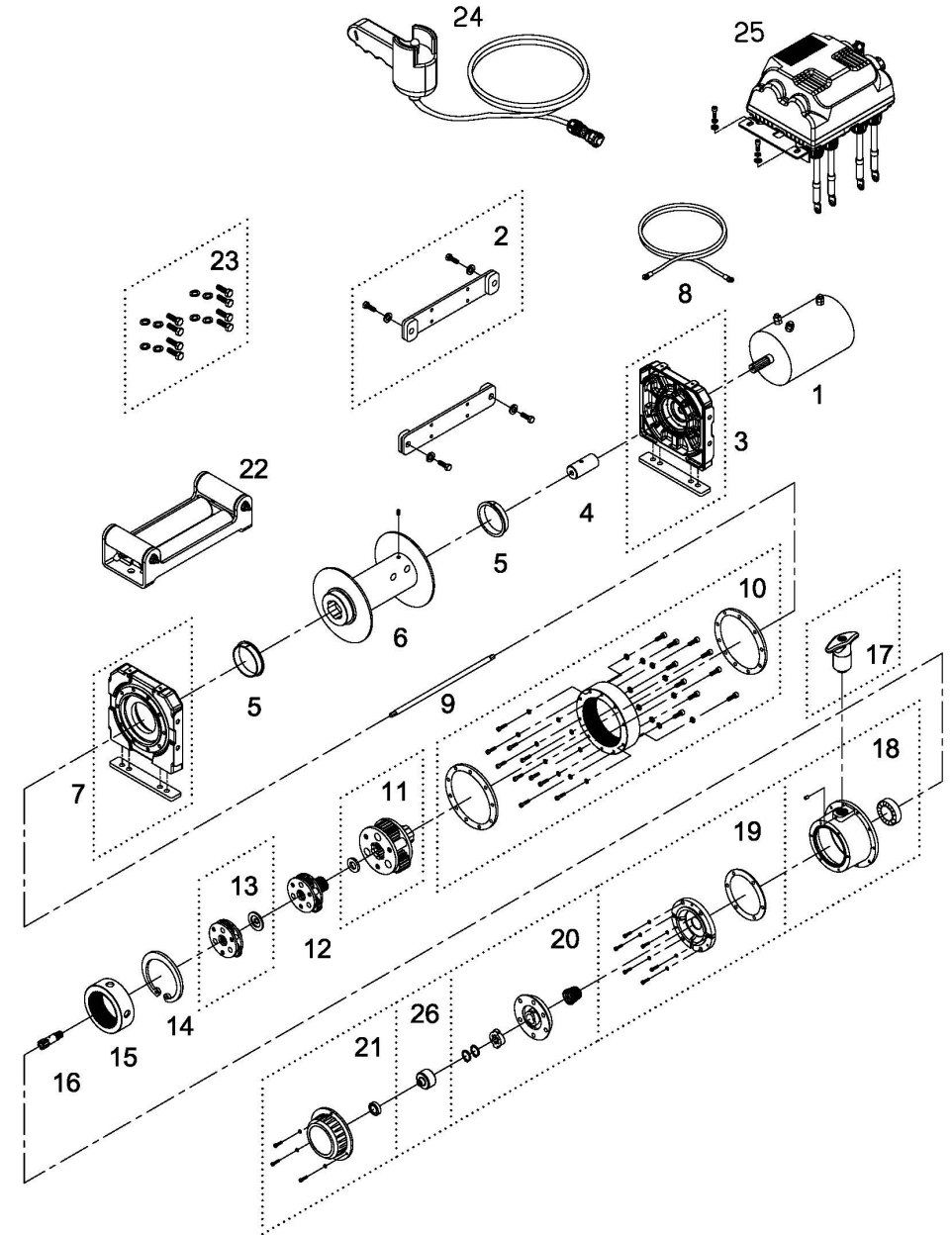
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Winch Assembly



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